

PA46-unfilled  
Heat Stabilized, Lubricated

Properties	Typical Data	Unit	Test Method
<b>RHEOLOGICAL PROPERTIES</b>			
	dry / cond		
Molding shrinkage (parallel)	2 / *	%	ISO 294-4
Molding shrinkage (normal)	2 / *	%	ISO 294-4
<b>MECHANICAL PROPERTIES</b>			
	dry / cond		
Tensile modulus	3300 / 1000	MPa	ISO 527-1/-2
Tensile modulus (120°C)	800	MPa	ISO 527-1/-2
Tensile modulus (160°C)	650	MPa	ISO 527-1/-2
Yield stress	100 / 55	MPa	ISO 527-1/-2
Yield stress (120°C)	50	MPa	ISO 527-1/-2
Yield stress (160°C)	40	MPa	ISO 527-1/-2
Nominal strain at break	40 / >50	%	ISO 527-1/-2
Nominal strain at break (120°C)	>50	%	ISO 527-1/-2
Nominal strain at break (160°C)	>50	%	ISO 527-1/-2
Flexural modulus	3000 / 900	MPa	ISO 178
Flexural modulus (120°C)	800	MPa	ISO 178
Flexural modulus (160°C)	600	MPa	ISO 178
Charpy impact strength (+23°C)	N / N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength (-30°C)	N / N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength (+23°C)	12 / 45	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength (-30°C)	9 / 12	kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength (23°C)	10 / 40	kJ/m <sup>2</sup>	ISO 180/1A
Izod notched impact strength (-40°C)	9 / 12	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL PROPERTIES</b>			
	dry / cond		
Melting temperature (10°C/min)	295 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	190 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.85 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	1.1 / *	E-4/°C	ISO 11359-1/-2
Burning Behav. at 1.5 mm nom. thickn.	V-2 / *	class	IEC 60695-11-10
Thickness tested	1.5 / *	mm	IEC 60695-11-10
Burning Behav. at thickness h	V-2 / *	class	IEC 60695-11-10
Thickness tested	0.75 / *	mm	IEC 60695-11-10
Thermal Index 5000 hrs	152	°C	IEC 60216/ISO 527-1/-2
<b>ELECTRICAL PROPERTIES</b>			
	dry / cond		
Volume resistivity	1E13 / 1E7	Ohm*m	IEC 60093
Electric strength	25 / 15	kV/mm	IEC 60243-1
Comparative tracking index	400 / 400	-	IEC 60112

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# Stanyl® TW341

## OTHER PROPERTIES

dry / cond

Humidity absorption	<b>3.7 / *</b>	%	Sim. to ISO 62
Density	<b>1180 / -</b>	kg/m <sup>3</sup>	ISO 1183

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